Eastman Chemical Gasifier Run-Time Simulator

Vertical	Manufacturing Pharmaceutical Healthcare Portfo	blio Logistics	Financial Government Business
Genre	Case Study Project Review		Technology Overview
Client	Eastman Chemical		Pro Model [®]
Situation	The ever-increasing demand for power along with high natural gas prices has pushed gasification technology to the front of the clean-coal technologies that are commercially available. Eastman Chemical Company formed Eastman Gasification Services Company in 2003 to offer our over 20 years of gasification operating experience to the power industry.		
	Gasification is a technology for converting carbonaceous feedstocks into clean synthetic gases of carbon monoxide and hydro- gen that can then be converted to chemicals or combusted in a gas turbine for power.		
	Predicting reliability for a multi-train gasification process varied. Hand calculations were almost impossible. Simu	is difficult due to the ulation rather than c	large number of operating parameters that can be alculation became the preferred path forward.
Objectives	One of the questions that is always asked in the early stages is "how many gasifiers do I need to achieve 'x' level of reliability?"		
	Other critical questions the model helps to analyze include:	ProMadel - gasifier_mod2a.MDD (Gasifier S File Smulaton Qotons Information Window Inter	mul Continuously Operate Up To 15 Gasifiers) - [Normal Run]
	 What are the key operating parameters that most affect reliability for a multi-train gasifier system? 		Casifier Simulation Required Konsteine Standby Garifier Standby
	• How much redundancy is needed to en- sure an acceptable overall reliability for the entire gasifier island?	let's Running	Control Control <t< th=""></t<>
	 How many shutdowns and maintenance turn arounds can be expected over a 15- year life? 		Refractory Change 6.6 6 6.6 6 6.6 6 12 0.0 0 0.6 0 0.6 0 <td< th=""></td<>
Results	The ProModel Simulator allows us to simulate multi- ple gasifier combinations (currently any combination up to 15) and determine the relative effect of key pa- rameters on the overall reliability of a major process.		Aninal Capacity er Gasifier Number of Times No Units are Running
	This enables Eastman to make better decisions around capital cost for redundancy and operating costs for maintenance staffing. Other benefits derived from utilizing simulation to model this business include:		"The model gave us
			the ability to simulate
	New source of revenue for Eastman	changes without the	
	 Ability to simulate potential operational changes without the expense and risk of plant trials. 		expense and risk of plant trials"
	This model was featured at the 2003 Gasification Technologies	Council Con-	

ProModel

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ference in San Francisco, CA (www.gasification.org)